



## Inflation

1. Clean an area, where the bottle should be placed.  
Mainly sharp objects and chemicals have to be removed.  
Use of protection blanket is recommended.
2. Check position and function of all valves.  
There always must be one black (inflation) valve and one red (overpressure) valve on bottle.  
A base part of black valve must be properly tighten (check a valve seal before use), small black cap must stay open.  
Red overpressure valve must be installed on its position, well tighten to prevent air leak.  
In a case bottle was not used for longer time period, it is recommended to check functioning of all overpressure valves by pushing the spring with a finger or blowing through the valve.  
Parallely, seats of all valves shall be checked to avoid sand grains or dirt to block closing the valve.
3. Unzip top cover.
4. Unroll bottle and place it to lying position.
5. Inflate bottle by connect a hose of pump to the black valve and start inflation, ideally till the moment when overpressure valve would open automatically.  
Overpressure valves are calibrated to the maximum allowable pressure, do not overpressure your bottle more as necessary.  
Do not disable overpressure valves, it may cause a bladder rupture!
6. After releasing an inflation hose, do not forget to close and tight the small cap of each inflation valve.
7. If the bottle is equipped with steel plate, install it in laying position.
8. Erect the bottle.
9. Anchor the bottle by anchoring spikes and enjoy your AXION Bottle!

## Deflation

1. Place the bottle to lying position.
2. Detach steel plate (if equipped).
3. Open inflation valve to release air from bottle.  
Wait few minutes or use pump for deflation of rest air from bottle.
4. Start to fold deflated bottle to its base. In this way you will release the rest of air out of the bottle.
5. Zip top cover and base together.
6. Screw all valves back into their position.

## Anchoring

1. Anchor bottle by spikes through base loops in 45° to the ground.
2. Anchor bottle by anchoring ropes and spikes.  
Connect anchoring ropes with loops placed on top of bottle and anchor ropes by spikes to the ground.  
An optimum angle of these spikes to the ground is 45°, an optimum angle of ropes is diagonally (45°) to the bottle.

## Note

- 1.** | Avoid open flame, sharp objects and chemicals.  
Clean by water, technical alcohol and detergent (no aggressive) only! Do not use aggressive dissolvent!  
Store dry!  
Product is made from 100% polyester and polyurethane bladder.  
It can be damaged by rough handling!
- 2.** | Do not overpressure!  
By exposing to sun, internal pressure is naturally increasing.  
Overpressure is released by RED overpressure valve, there must be placed on right position.  
Once the air comes cooler (mainly in the evening), internal pressure goes down.  
There can be the necessity to refill missing air.
- 3.** | Avoid manipulation of deflated product with attached steel plates! They have to be attached in laying position of inflated product and detached in the same (lying) position of inflated product before deflation.
- 4.** | Always screw all valves back into their position after use! Unscrew valves can damage valve bases.